



DE Montageanleitung

EN Assembly instruction

NL Montage instructie

ES Instrucciones de montaje

FR Instructions de montage

DA Monteringsvejledningen

SV Monteringsanvisningarna



HYMER

No.: 21000004

07/2021

Hymer-Leichtmetallbau GmbH & Co. KG

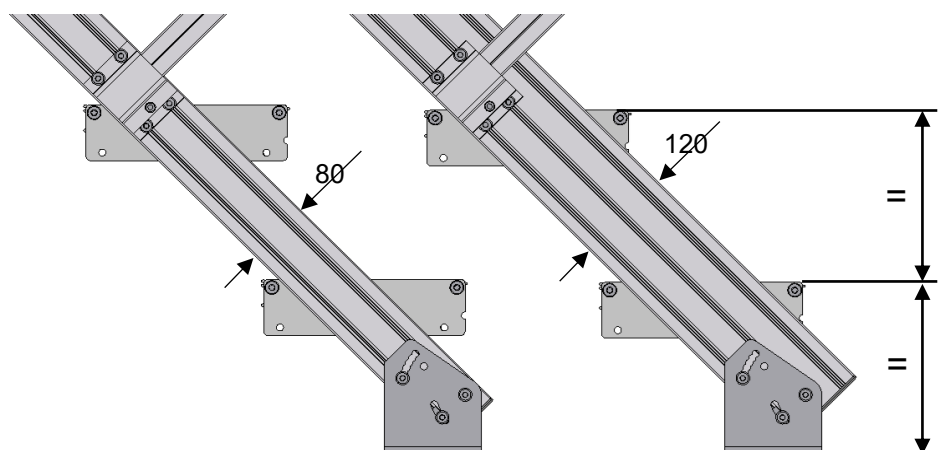
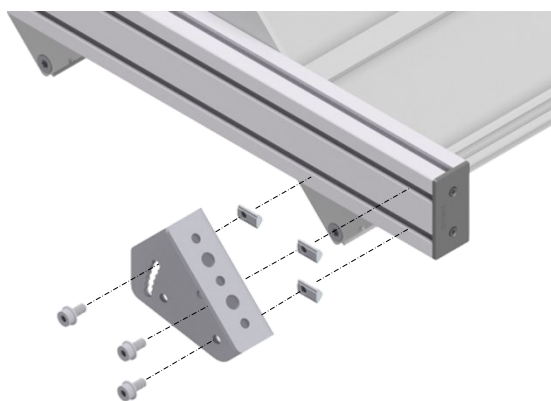
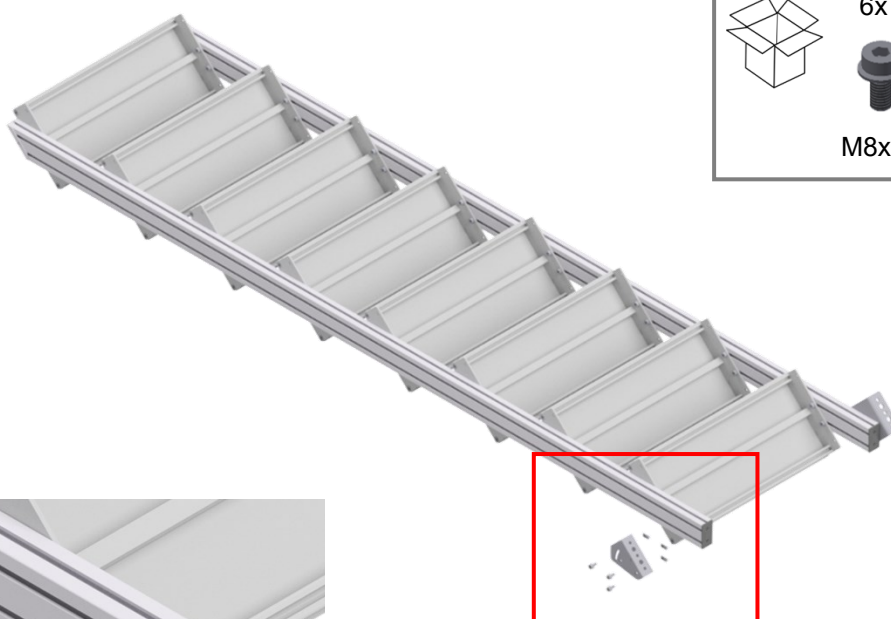
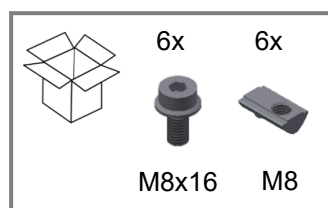
Käferhofen 10 | 88239 Wangen | GERMANY

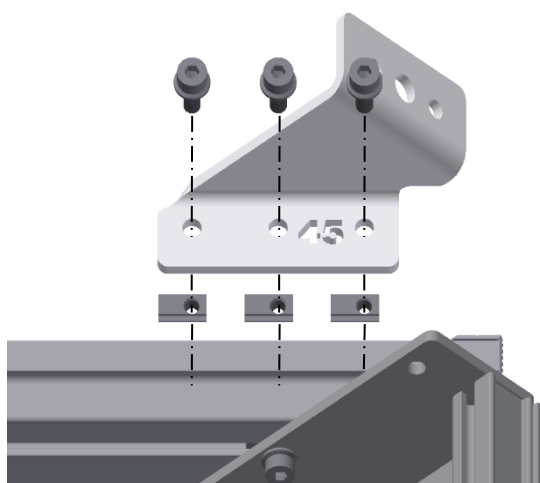
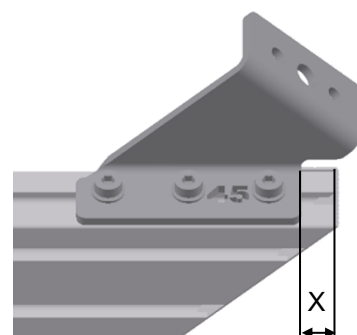
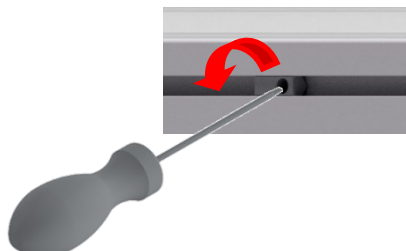
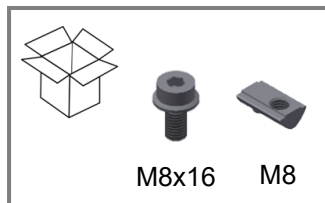
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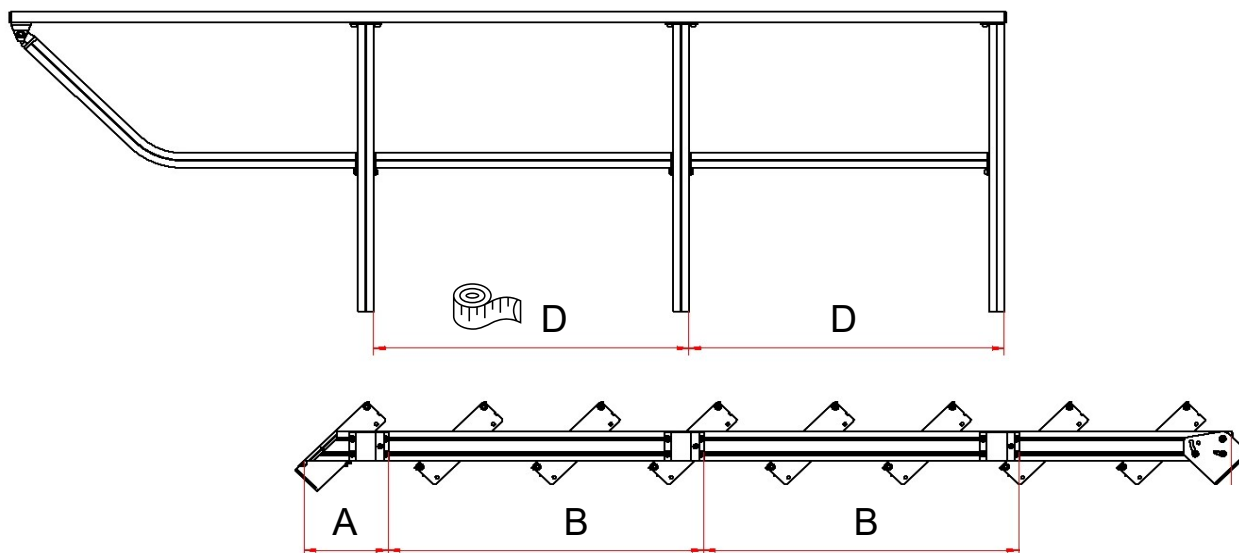


M8	18 Nm
M10	49 Nm
M12	79 Nm

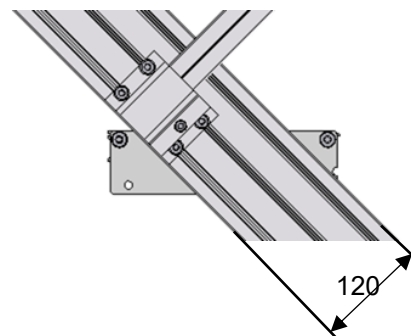
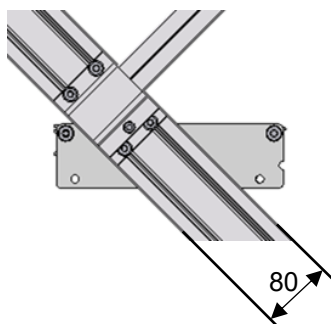
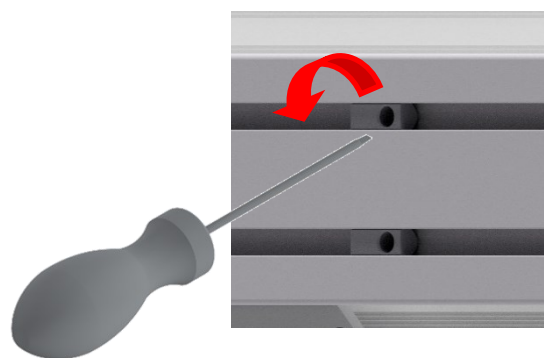
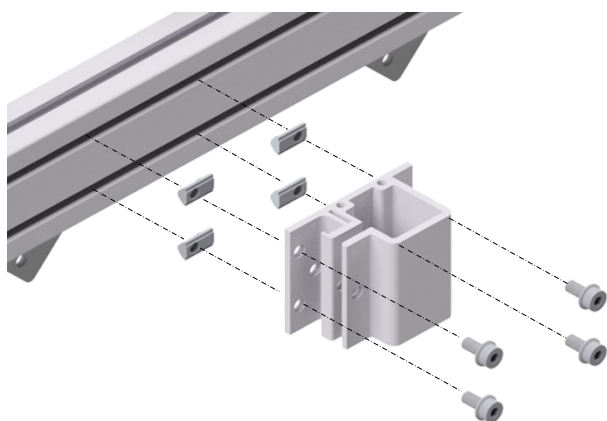
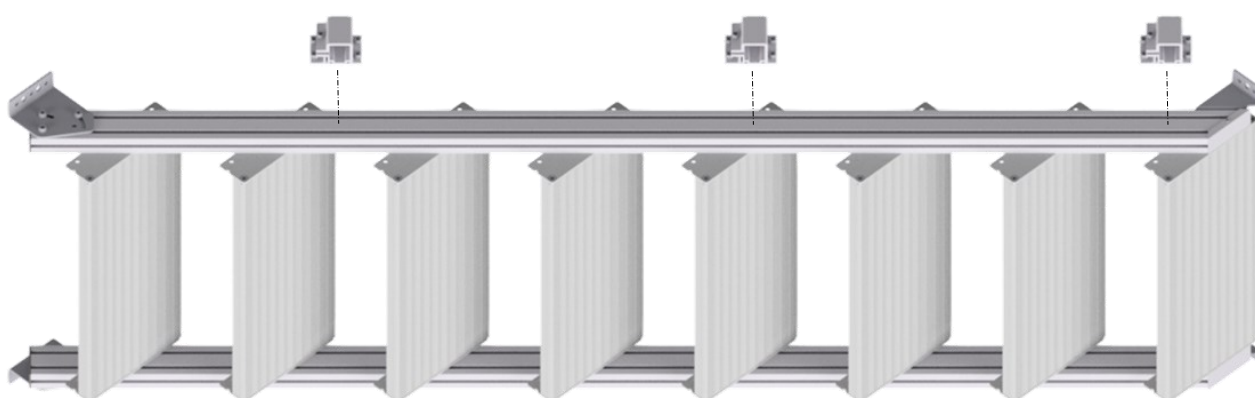
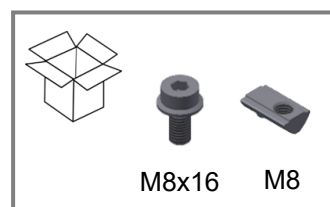


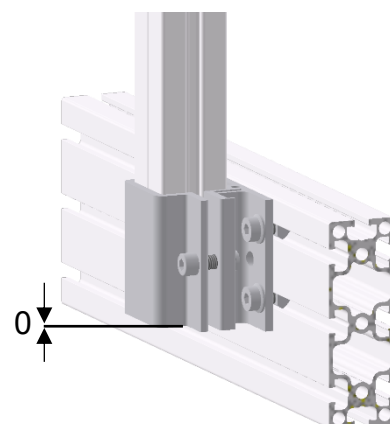
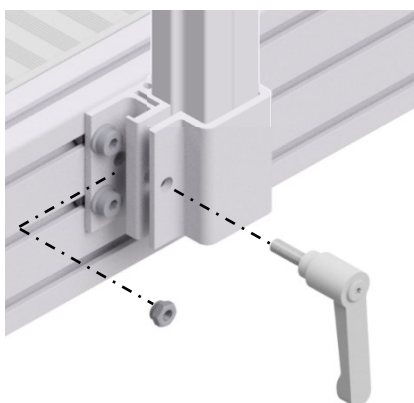
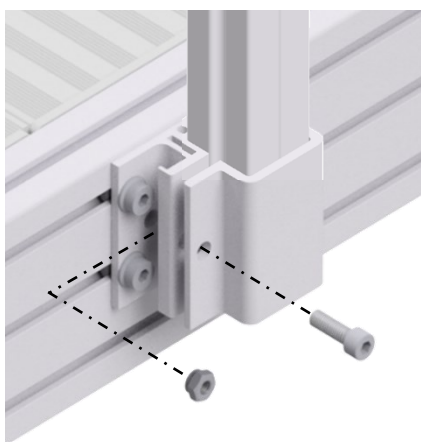
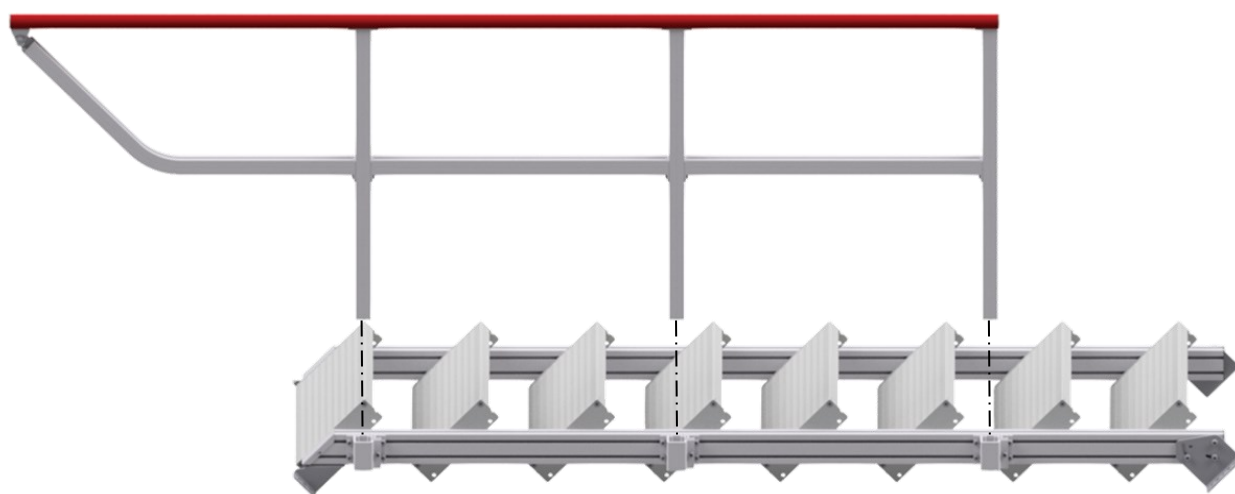
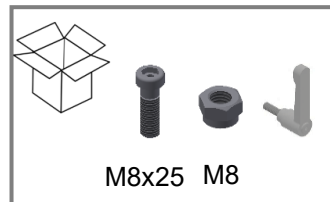


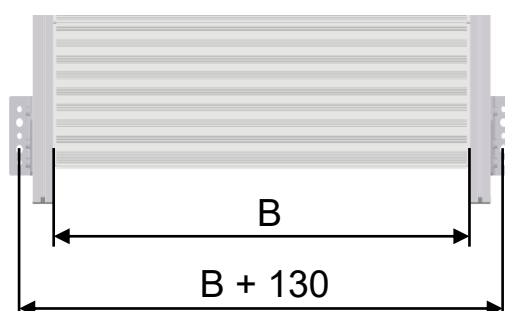
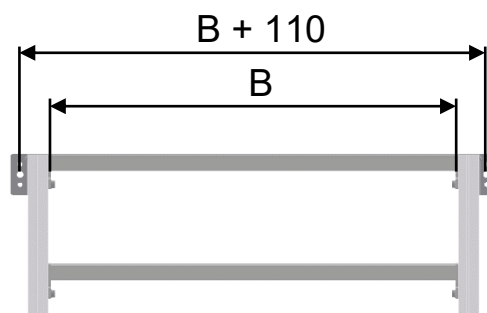
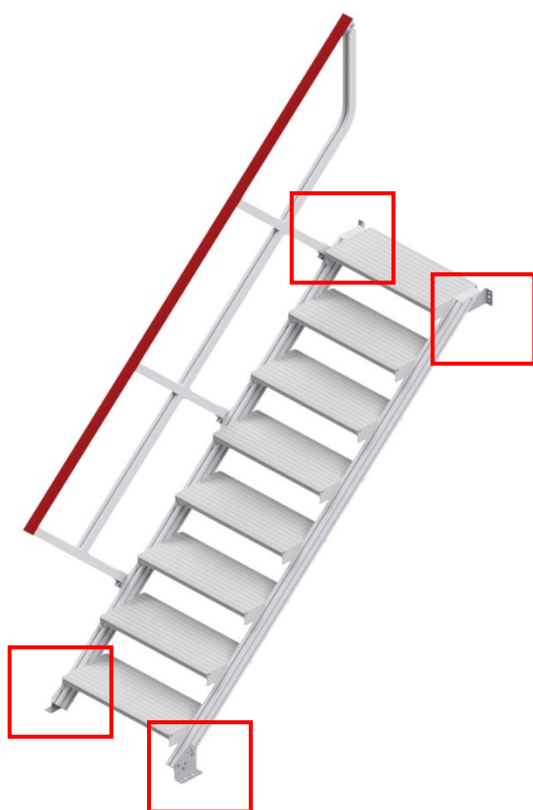
$\angle$	X (mm)
75°	0
70°	0
65°	0
60°	0
55°	0
50°	0
45°	5
40°	0
35°	0

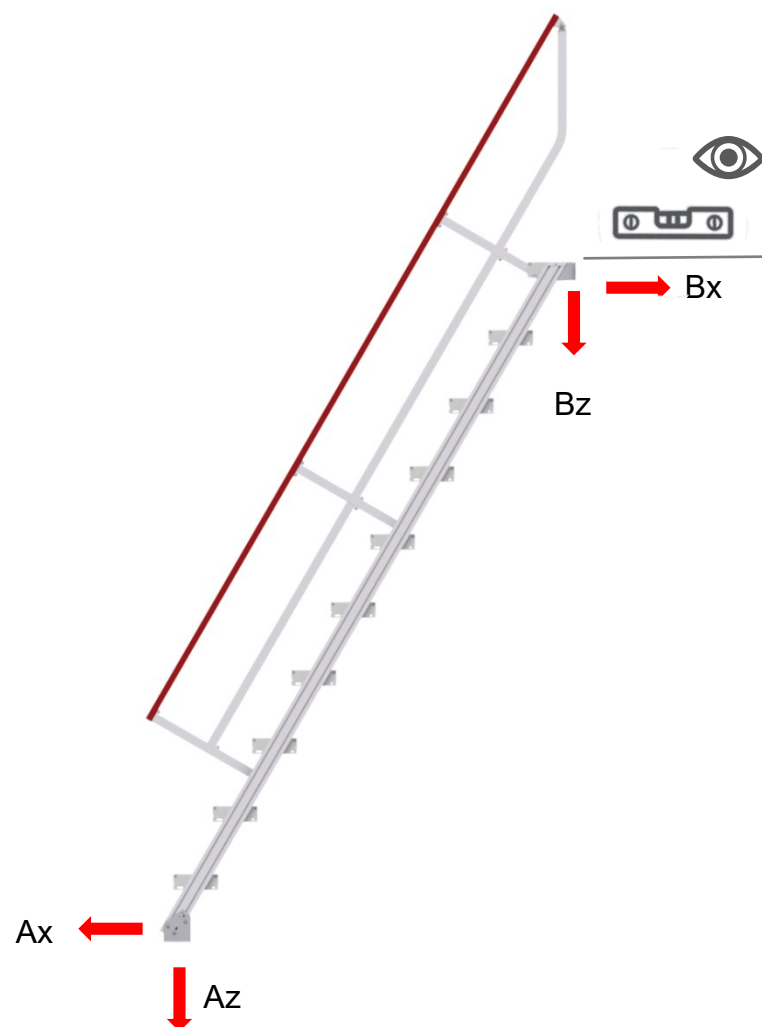


$\angle$	A	B
75°	147	= D
70°	152	= D
65°	162	= D
60°	167	= D
55°	182	= D
50°	197	= D
45°	212	= D
40°	227	= D
35°	247	= D









$\angle$	kN			
	A_x	A_z	B_x	B_z
35°	1,1	2,5	1,1	1,5
40°	1,1	2,4	1,1	1,3
45°	1,1	2,6	1,1	1,1
50°	1,1	2,4	1,1	0,9
55°	1	2,4	1	0,7
60°	1	2,6	1	0,6
65°	0,8	2,2	0,8	0,4
70°	0,6	2,1	0,6	0,3
75°	0,5	2,1	0,5	0,2